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Enantioselective synthesis of new 4-substituted glutamic acid derivatives

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Abstract—Several new 4-substituted glutamic acid derivatives are described: 4-phosphinomethyl glutamic acid derivatives were prepared starting from (2S)-N-Boc-tert-butyl-4-methylene glutamate. The 4-carboxymethyl and 4-aminomethyl glutamic acid derivatives were obtained using asymmetric 1,4-addition conjugate of the enolate of Schiff base 1 to unsaturated esters. 2004 Elsevier Ltd. All rights reserved.

1. Introduction

(S)-Glutamic acid is the main excitatory neurotransmitter in the mammalian central nervous system (CNS) and is involved in a variety of physiological functions including neuronal plasticity, memory, and learning. It also plays a role in both acute or chronic pathological processes such as brain ischemia, hypoxia, and neurodegenerative diseases. It is synthesized and stored in specialized glutamatergic neurones and released in the synaptic cleft following stimulation.

The different functions exerted by (S)-Glu are mediated by two main families of membrane receptors, ionotropic glutamate receptors (i-Glu Rs)1*–*⁴ according to the selective agonists, NMDA, AMPA, and KA and the G-protein coupled metabotropic glutamate receptors (m-Glu Rs)^{5,8,9} to phospholipase C (PLC)^{5,6} or adenylate cyclase.2;⁷ Each of these two families, in turn, is subdivided into a variety of receptor subtypes and isoforms; in the case of i-GluRs, they are known as GluR1– GluR6, KA1–KA2, NR1, and NR3 and in the case of m-Glu Rs molecular cloning,¹⁰ it has been revealed the existence of at least eight subtypes: m-GluR1–m-GluR8. Removal of excess glutamic acid does not occur enzymatically but takes place through a family of high affinity sodium dependent transporter proteins.11 These are named excitatory amino acid transporters (EAA T15). Small molecule inhibitors of these transporters have been postulated for use against CNS malfunctions.

The pharmacological characterization of this vast and complex receptor subtype array and of the transporter proteins has been made possible by the design and synthesis of (S) -Glu analogues.

Projects aiming at a structure-based design of new receptor ligands have been severely hampered by the, so far, unsuccessful attempts to crystallize entire i-Glu Rs or m-Glu Rs alone or with ligands bound to the receptor recognition or allosteric sites.

Engaged in the search for new molecules capable of activating, blocking, or modulating Glu receptor subtypes and (or) excitatory aminoacid transporters, we considered a few years ago the synthesis of various 4-substituted glutamate analogues: by Diels–Alder, 1–4 ionic and radical reactions performed starting from $(2S)$ -4-methyleneglutamic acid: We obtained $(2S)$ -4- $(2$ phtalimidoethyl)glutamic acid, (2S)-4-(4-phtalimidobutyl)glutamic acid, and $1-[S]-2$ -amino-2-carboxyethyl]-3,4-dimethylcyclohex-3-ene-1-carboxylic acid, which presented moderate antagonist activities¹² on the preliminary pharmacological evaluation by measuring IP accumulation using rat forebrain synaptoneurosomes. Our group described the synthesis of various aromatic analogues of (S)-Glu applying a highly selective intermolecular Heck reaction for soluble polymer (PEG) supported synthesis.¹³ More recently, Wehbe et al.¹⁴ *Corresponding author. E-mail: [rolland@univ-montp2.fr](mail to: rolland@univ-montp2.fr) described a short four-step synthesis of (2S,3R) and

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(2S,3S)-3-methyl glutamic acids as blocker of the glutamate transport by $EAAT_2$. The $(2S,3R)$ isomer presented a significant effect on glutamate transport. The most studied inhibitor of the glutamate transport, $2S4RMG$, $(2S,3R)$ -4-methylglutamic acid¹⁵ and the later studies from Vandenberg et al.¹⁶ proved the real influence of the nature of the chemical group on the C_4 . As the OH group and CH₃ group had already been tested, we chose to prepare various enantiomerically pure 4-substituted glutamic acid analogues with an acidic (carboxyclic or phosphinic acid) or basic (amine) function, which to our knowledge have not been described and would help explain the blocker effect on the glutamate transport.

2. Results and discussion

The compounds with a phenylphosphinic acid group in their structure were described amongst other things as neurotransmitter isosteric analogues with $GABA_B$ antagonist activity.17 The presented 4-phosphinomethyl glutamic acid derivatives were prepared starting from (2S)-N-Boc-tert-butyl-4-methylene glutamate 3 (Scheme 1). Compound 3 was easily obtained in a three short step synthesis, the key step being the alkylation of the chiral Schiff base 1 prepared from the commercially available chiral auxiliary (2R,3R,5R)-2-hydroxypinan-3 one18;¹⁹ and tert-butyl glycinate, with tert-butyl-2-bromomethyl acrylate as electrophile to afford 2. This reaction has already been reported^{13,21} by our group using methyl-2-bromomethyl acrylate as the electrophile and benzophenoneimine of methyl glycinate with no diastereoselectivity. Wehbe et al. 14 described the alkylation of a chiral Schiff base 1 with ethyl crotonate and obtained two separated diastereomers with total retention of the (2S)-configuration. Having established that in alkylation reactions of such Schiff bases,²² the nature of the ester was important to the diastereomeric ratio of the product, we replaced the methyl or ethyl ester with a bulky tert-butyl ester with 2 being obtained in good yield (65%) and excellent de $(99\%).$

After hydrolysis of the imine function with 15% citric acid and Boc protection of the amine using $Boc₂O$, 3 was obtained in 90% yield and submitted to the addition of bis trimethylsilyl phosphonite²⁰ (generated in situ from sodium hypophosphite in the presence of triethyl amine and trimethylsilyl chloride) at 0° C in CH₂Cl₂ to afford the phosphinic derivative 4 in 72% yield $(d.r. = 77/23)$. Using the same experimental conditions, 3 was treated with bis trimethylsilyl phenyl phosphonite and yielded 5 (40%, d.r. $= 78/22$). Compound 6 was prepared from 4 via the action of benzyl bromide in CH_2Cl_2 in the presence of NEt₃ and TMSCl at 0° C in 40% yield (d.r. $=$ 70/30). To increase molecular diversity, various alkyl halides were used with the same experimental procedure. However, the two diastereomers obtained in each case could not be separated by silica gel

Scheme 1. Reagents and conditions: (a) 3 M CH₃MgBr; (b) LDA, THF, -90 °C, 4 h, then at 0 °C for 18 h, in a saturated NH₄Cl solution; (c) 15% citric acid, 4 days, rt; (d) Na2CO3; (e) (Boc)2O, CH2Cl2, rt, 24 h; (f) Na-hypophosphite, Et3N, TMSCl, 0 °C, 1 h; (g) 3 in CH2Cl2, 24 h; (h) 1 M HCl; (i) BnBr, CH_2Cl_2 , 0 °C; (j) 3 M HCl; (k) propylene oxide, MeOH.

Scheme 2. Reagents and conditions: (a) 3 M CH₃MgBr in Et₂O, THF, -20° C; (b) DBU, THF, -20° C; (c) 15% citric acid, 4 days, rt; (d) Na₂CO₃.

chromatography or HPLC using different conditions. Cleavage of the protecting groups of 4, 5, and 6 was achieved using 3 M HCl at room temperature and afforded the amino acid hydrochlorides 7 (93% yield), 8 (75% yield), and 9 (85% yield) as diastereomers. Compound 7 was neutralized by propylene oxide in methanol to give the amino acid 10 in 58% yield.

Studying the biological activity of 7 ($R = H$), 8 ($R = Ph$), and 9 $(R = CH₂Ph)$, we obtained essential information on the effect of the chain length.

The 4-carboxymethyl and 4-aminomethyl glutamic acid derivatives were the analogues of $2S4RMG₁₅$ a very potent E_A ₁ and E_A ₂ blocker, with an amine or a carboxylic acid on the C_4 methylene group. These were prepared using an asymmetric 1,4-addition of the enolate prepared from Schiff base 1 to unsaturated esters (Scheme 2).

For the 4-carboxymethyl derivatives 11 and 12 preparation, several bases were tested such as LDA, KHMDS, DBU under different experimental conditions. In the reaction of Schiff base 1 and dimethyl itaconate, DBU was chosen because it did not give polycondensation products as the other chelating bases did.¹⁴ With this base at -20 °C in THF, 11 was obtained in 64% yield as a mixture of two diastereomers $(d.r. = 55/45)$, which could not be separated either by silica gel chromatography or by HPLC. Previous work by our group¹⁸ and by other teams¹⁹ showed that $(2R,3R,5R)$ -2-hydroxypinan-3-one induced an (S)-configuration on the α carbon of α -aminoesters and allowed the attribution of the S-configuration on the α carbon of 11. Acid treatment of 11 with 15% citric acid in THF at room temperature followed by neutralization with Na_2CO_3 yielded a cyclized product (74%); after recrystallization (hexane/ethyl acetate 8/2) the major product was obtained in 50% yield. The cyclization could produce a five membered ring 14 or a six membered ring 13.

Structural assignment was based mainly on ${}^{1}H$ NMR spectra and IR spectra. The IR spectra showed two $C=O$ bands, one at 1727 cm⁻¹ attributed to the esters and one at 1673 cm^{-1} , which seemed to demonstrate the presence of a six membered ring lactam.

At first sight, the 1 H NMR spectra of the two structures could be similar as both possessed the same sequence $-CH-CH₂-CH-CH₂$ with six anisochronous hydrogen atoms. However, an iterative analysis of this six-spin system, performed with the gNMR program, 23 gave the chemical shifts and coupling constants gathered in Table 1. These values constitute a strong confirmation of the six membered ring structure 13, especially the

Table 1. Chemical shifts (ppm/TMS) and coupling constants (Hz) of compound $13a$ in CDCl₃

 H_{2a}

Table 2. Chemical shifts (ppm/TMS) and coupling constants (Hz) of compounds 17a $(2S,4R)$ and 17b $(2S,4S)$ in D₂OD and CD₃OD

			H Н ∩ H_a COOH H_h Ήb NH ₂ H H _a 17a (2S, 4R)		н н \circ Н. -3 $\bar{H_b}$ H_{a} H_a H_b NH ₂	COOH 17 _b (2S, 4S)		
	D_2O	CD ₃ OD	Dihedral angle	$J_{\rm calc}$	D_2O	CD ₃ OD	Dihedral angle	$J_{\rm calc}$
$d(H_2)$	4.297	4.343			4.267	4.257		
$d(H_{3a})$	2.703	2.783			2.228	2.282		
$d(H_{3b})$	1.810	1.918			2.433	2.534		
$d(H_4)$	2.878	2.897			2.856	2.872		
$d(\mathrm{H}_{5a})$	3.167	3.244			3.176	3.233		
$d(H_{5b})$	3.056	3.143			3.074	3.135		
${}^{3}J(\text{H}_{2},\text{H}_{3a})$	8.2	7.7	26	8.5	9.9	9.5	19	9.2
${}^{3}J(\text{H}_{2},\text{H}_{3b})$	8.1	8.3	145	8.2	2.2	1.7	101	1.6
${}^4J(H_2,H_4)$	$< 0.5^{\text{a}}$	$< 0.5^{\text{a}}$						
${}^{2}J(H_{3a},H_{3b})$	-13.2	-12.9			13.5	-13.3		
${}^{3}J(H_{3a},H_{4})$	9.1	8.6	31	7.9	10.0	10.5	145	8.6
${}^{3}J(\mathrm{H}_{3b},\mathrm{H}_{4})$	9.4	9.5	150	9.7	8.9	8.6	24	8.7
${}^{3}J(H_{4},H_{5a})$	7.4	8.1			7.6	8.3		
${}^{3}J(\text{H}_{4},\text{H}_{5b})$	7.5	6.9			7.2	6.9		
${}^{2}J(H_{5a},H_{5b})$	-13.1	-12.8			-13.7	-12.9		

^a Long-range coupling detected with a COSYLS experiment.

measurable ^{4}J coupling constant found between H_{3e} and H_{5e} , the value of which (1.9 Hz) is typical of cyclohexanic structures and would be smaller in structure 14 as observed in compound 17a (see Table 2). At the same time, the axial position of H_4 demonstrated by the two axial–axial $3J$ coupling constants (around 12 Hz) was proof of the (S)-configuration at C-4.

For the synthesis of 4-aminomethyl glutamic acid derivative 12, the required alkylating agent methyl-2 $(text-butoxycarbonyl$ aminomethyl) acrylate²⁴ was prepared from commercially available methyl-2-bromomethyl acrylate by reaction with bis-tert-butyl iminodicarboxylate in $CH₃CN$ in the presence of K_2CO_3 , followed by treatment with a catalytic amount of Scandium triflate. The 1,4-addition reaction afforded 12 in 75% yield as a mixture of two diastereomers $(d.r. = 55/45)$, which were separated by silica gel chromatography: 12a (35%) and 12b (30%).

As shown in Scheme 3, cleavage of the chiral auxiliary from 12a and 12b using 15% citric acid followed by Na_2CO_3 treatment yielded the aminoesters 15a and 15b in 85% yield, which at room temperature were transformed slowly and quantitatively into cyclized products 16a and 16b; after removal of t-Bu and Boc protecting groups by 2 M HCl hydrolysis, 17a and 17b were obtained in 95% yield. The stereochemical assignment (2S) was based on previous results $[(2R,3R,5R)-2$ hydroxypinan-3-one induced (2S) configuration].

Compounds 17a and 17b present the same $-CH-CH_2 CH-CH₂$ pattern as compound 13 but with five membered rings. These two diastereoisomers differed only with the configuration at C_4 whereas C_2 was S in both compounds. The results of the analyses of these six-spin systems are shown in Table 2. To assign each structure to its own spectrum, we determined some relevant dihedral angles measured on structures minimized using the MM+ force field of the HyperChem program.²⁵ The corresponding $\frac{3J}{3}$ coupling constants were then calculated using the program published by Cerda-Garcia-Rojas et al.²⁶ based on the work of Haasnoot et al. 27

Scheme 3. Reagents and conditions: (c) 15% citric acid; (d) Na₂CO₃ rt, 2 days; (e) rt; (f) 2M HCl, rt, 2h.

It is noteworthy that the assignment of H_{3a} and H_{3b} in compound 17a could not be made on the basis of their coupling constants with H_2 and H_4 as these parameters were not significantly different. In fact, the signal at 2.703 ppm was assigned to H_{3a} because a NOEDIF experiment showed that its intensity increased when the H_2 signal at 4.297 ppm was saturated.

At the same time the signal of H_4 increased, which showed a dipolar interaction between H_2 and H_4 . The later observation together with the detection of a small long-range coupling constant between H2 and H4, observed only in the spectrum of 17a, is proof that 17a and $17b$ are the $(2S, 4R)$ and $(2S, 4S)$ stereoisomers, respectively.

3. Conclusion

Herein we have reported the synthesis of 4-phosphinomethyl, 4-carboxymethyl, and 4-aminomethyl glutamic acid derivatives to study the influence of an amine or an acidic function on the biological activity on the glutamate transport inhibition. The phosphinic derivative's synthesis was enantioselective. In the case of other derivatives we confirmed the stereochemistry of C_4 by IR and ¹H NMR studies in **17a** (2S,4R) and **17b** (2S,4S). These studies also confirmed the structures in the six membered ring of the final compound 13a (2S,4S).

At this time the biological tests are currently underway in the Neuronal Plasticity Laboratory of Montpellier 2 University.

4. Experimental section

4.1. General remarks

Melting points were obtained using a Büchi 510 capillary apparatus and are uncorrected. Infrared spectra were recorded using a Perkin–Elmer Fourier transform spectrometer. ¹H NMR spectra were recorded at 250 MHz using a Brüker AC250 instrument. For 1 H NMR or ¹³C NMR spectra recorded in CDCl₃, D_2O , or MeOD; chemical shifts are quoted in parts per million and were referenced to the residual solvent peak. The following abbreviations are used: s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; br, broad. Coupling constants were reported in hertz (Hz). Diastereoisomeric ratios (d.r.) were determined by ¹H NMR on the crude product. Low resolution mass spectra were recorded on micromass electrospray instruments with only molecular ion and other major peaks being reported. Optical rotations were determined on a Perkin–Elmer 241 polarimeter at room temperature. Flash chromatography was carried out using E-Merck silica gel (Kieselgel 60, 230–400 mesh) as the stationary phase. Thin layer chromatography was carried out on aluminum plates pre-coated with Merck silica gel 60F254 and visualized by quenching of UV fluorescence, by iodine vapor or by ninhydrine spray. Preparative H.P.L.C. were performed on a Waters delta 4000 apparatus equipped with a delta-Pack C18 column $(15 \text{ mm}, 40 \times 100 \text{ nm})$ and a UV detector, using a linear gradient of CH_3CN in H_2O with 0.1% TFA. THF was distilled from sodium/benzophenone ketyl. Reagents were supplied from commercial sources (ALDRICH, FLUKA). The Schiff base 1 was prepared as previously described.17

4.2. Synthesis of (2S)-N-Boc bis tert-butyl-4-methylene glutamate 3

4.2.1. Synthesis of the Schiff base of bis tert-butylmethylene glutamate: 2. At $-10\degree C$, to a solution of chiral Schiff base 1 (0.46 g, 1.63 mmol) in anhydrous THF (5.75 mL) was added 3 M CH₃MgBr in ether (0.81 mL) . 2.44 mmol). At -90° C this solution was added to LDA prepared from 2.5 M BuLi in hexane (0.652 mL, 1.62 mmol) and diisopropyl amine $(0.295 \text{ mL}, 2.11)$ mmol) in anhydrous THF (9 mL). After stirring for 30 min, was added tert-butyl-2-bromomethyl acrylate (0.54 g, 2.42 mmol) with the temperature being maintained at -90 °C for 4 h, after which the temperature was allowed to rise to -30°C in 18 h. The reaction was quenched with NH4Cl saturated solution (5 mL) and the mixture extracted with Et_2O (2×10 mL). The organic phases were combined and dried over MgSO4. After evaporation of the solvent under reduced pressure, the residue was purified by column chromatography using hexane/EtOAc $(7/3)$ to yield 2 $(72%)$ as a single diastereomer. R_f : 0.33 (hexane/EtOAc, 7/3). de = 99% ¹H NMR (250 MHz, CDCl₃): δ 0.75 (s, 3H, CH₃), 1.27 (s, 3H, CH3), 1.38 (s, 3H, CH3), 1.45 (s, 9H, t-Bu), 1.53 (s, 9H, t-Bu), 1.95 (m, 2H, HP), 2.21 (m, 1H, HP), 2.39 (m, 1H, HP), 2.59 (m, 2H, HP), 2.75 (s, 1H, OH), 2.9 (dd, 1H, $J = 8.7$ Hz, $J = 13.5$ Hz, CH β), 2.98 (dd, 1H, $J = 5.1$ Hz, $J = 13.5$ Hz, CH β), 4.35 (dd, 1H, $J = 4.4$ Hz, $J = 9.5$ Hz, CH α), 5.5 (d, 1H, $J = 1.8$ Hz. CH), 6 (d, 1H, $J = 1.8$ Hz, CH). MS (ESI) 422.21 $(M+H^{+}).$

4.2.2. Chiral Schiff base hydrolysis: (2S)-bis tert-butyl-4 methylene glutamate. Citric acid solution (15%, 2.2 mL, 1.05 mmol) was added to a solution of 2 (0.44 g, 1.05 mmol) in THF (2.5 mL) and the mixture then stirred for 4 days at room temperature. After evaporation of the solvent, $H_2O(10 \text{ mL})$ was added to the residue and the solution then washed with $Et₂O$ $(3 \times 15 \text{ mL})$. The aqueous layer was neutralized (pH = 7– 8) using Na_2CO_3 . The amino diester was extracted into Et₂O (3×5 mL). The combined organic layers were dried over $MgSO₄$ and evaporated to give a yellow oil, which was purified by column chromatography yielding the aminodiester 2 in 77% (0.22 g). R_f : 0.53 (Et₂O). ¹H NMR (250 MHz, CDCl₃): δ 1.38 (s, 9H, *t*-Bu), 1.55 (s, 2H, NH₂), 2.35 (dd, 1H, $J = 8.47$ Hz, $J = 13.68$ Hz, CH_b), 2.6 (dd, 1H, $J = 5.93$ Hz, $J = 13.7$ Hz, CH_b), 3.55 (dd, 1H, $J = 5.9$ Hz, $J = 8.5$ Hz, CH α), 5.5 (s, 1H, CH), 6.25 (s, 1H, CH). MS (ES) 272.18 $(M+H^+)$ 543.43 $(2M+H^{+})$.

4.2.3. Synthesis of (2S)-N-Boc bis tert-butyl-4-methylene **glutamate 3.** To a solution of the aminoester $2(0.27)$ g. 1 mmol) in CH₂Cl₂ (8.3 mL) was added Boc₂O (0.22 g, 1 mmol). The mixture was stirred for 24 h at room temperature. The solvent was evaporated and chromatography of the residue using Et_2O/pet roleum ether (1/2) afforded 3 as a white powder (0.33 g, 90%). Mp = $50-$ 53 °C R_f : 0.7 (Et₂O/petroleum ether 1/2) ¹H NMR $(250 \text{ MHz}, \text{CDCl}_3): \delta 1.4 \text{ (s, 9H, } t\text{-Bu}), 1.41 \text{ (s, 9H, } t\text{-br})$ Bu), 1.49 (s, 9H, t-Bu), 2.51 (dd, 1H, $J = 8.6$ Hz, $J = 13.5$ Hz, CH β), 2.65 (dd, 1H, $J = 5.6$ Hz, $J = 14$ Hz, CH β), 4.27 (dd, 1H, $J = 5.9$ Hz, $J = 8.5$ Hz, CH α), 5.05 (d, 1H, $J = 8.32$ Hz, NH), 5.5 (s, 1H, CH), 6.25 (s, 1H, CH). MS (ES) 372.18 $(M+H^+), 271 (M-Boc+H)^+$.

4.3. Synthesis of (2S)-4-phosphinomethyl glutamic acid 10

4.3.1. Synthesis of (2S)-N-Boc 4-phosphinic derivatives 4. Sodium hypophosphite (0.5 g, 5.6 mmol) was dissolved in NEt₃ (0.99 g, 9.8 mmol). After stirring for 15 min, TMSCl $(1.22 \text{ mL}, 9.6 \text{ mmol})$ was added at 0°C and the mixture then stirred at this temperature for 1 h. N-Boc amino diester 3 (0.3 g, 0.8 mmol) dissolved in anhydrous CH_2Cl_2 (2 mL) was dropped slowly and the mixture then left at room temperature for 24 h. The mixture was filtered, the filtrate washed with 1 M HCl (10 mL), with $H₂O$ (10 mL), and extracted into EtOAc (3 × 15 mL). The organic layers were combined, dried over $MgSO₄$, and evaporated under reduced pressure. Purification on column chromatography (EtOAc/MeOH 8/2) afforded 4 as a white solid (0.2 g, 70%). $Mp = 73 °C R_f$: 0.45 (EtOAc/MeOH 8/2) d.r.: 78/22 (¹H NMR); de = 54% (HPLC) ¹H NMR (250 MHz, C_6D_6): δ 1.3 (s, 9H, *t*-Bu), 1.39 (s, 9H, t-Bu), 1.41 (s, 9H, t-Bu), 2.1 (m, 4H, CHb, CH δ), 3 (m, 1H, CH γ), 4.5 (dd, 1H, $J = 3.3$ Hz, $J = 9.7$ Hz, CH α), 7.13 (d, 1H, $J = 560$ Hz, PH major), 7.17 (1H, d, $J = 559.1$ Hz, PH minor). MS (ES) m/z 338 $(M-Boc+H)^{+}$, 381.9 $(M-t-Bu)^{+}$, 438.3 $(M+H)^{+}$, 460.2 $(M+Na)^{+}$, 875.7 (2M+H)⁺.

4.3.2. Synthesis of (2S)-N-Boc-4-phenylphosphinomethyl glutamic acid 5. Phenylphosphinic acid (0.07 g, 0.5 mmol) was dissolved in anhydrous DCM (1.1 mL) and the mixture was maintained at -7 °C under argon for the addition of Et_3N (0.18 mL, 1.05 mmol) and TMSCl (0.13 mL). Compound 3 (0.2 g, 0.54 mmol) was dissolved in anhydrous DCM (1 mL) separately and this solution then added when the first solution was at 0° C. The reaction was then stirred at 0° C overnight. The reaction was treated with 1 M HCl (2 mL) and extracted with DCM $(3 \times 5 \text{ mL})$. Organic layers were dried over MgSO4 and the yellow oil obtained, was purified by silica gel chromatography with AcOEt/i-PrOH 9/1 v/v as eluent. Compound 5 was obtained as a colorless oil in 70% yield (0.18 g, 0.35 mmol). Rf: 0.26 (EtOAc/i-PrOH 9/1) d.r.: 67/33 (¹H NMR); de = 32% (HPLC) ³¹P NMR $(250 \text{ MHz}, \text{CD}_3 \text{ OD})$: δ 28.5, 28.79 ¹H NMR (250 MHz, CD₃OD): δ 1.32 (s, 9H, t-Bu), 1.41 (s, 9H, t-Bu), 1.43 (s, $9H, t-Bu$, 1.89 (m, 4H, CH β , CH δ), 2.57 (m, 1H, CH γ), 3.91 (m, 1H, CH α), 7.45 and 7.8 (2m, 5H, C₆H₅) MS (ES) m/z 457.9 (M-t-Bu+H)⁺, 514.2 (M+H)⁺.

4.3.3. Synthesis of (2S)-N-Boc-4-benzylphosphinomethyl glutamic acid 6. To a solution of $4(0.1 \text{ g}, 2.22 \text{ mmol})$ in anhydrous CH₂Cl₂ (2 mL), Et₃N (0.2 mL, 1.37 mmol), and TMSCl (0.14 g, 0.17 mL) were added. The mixture was stirred at 0° C for 1 h and benzylbromide (0.054 mL, 0.66 mmol) then added. The reaction was stirred and the temperature raised to 20° C in 4h. The reaction was quenched (NH₄Cl) and extracted into CH_2Cl_2 $(2 \times 5 \text{ mL})$. The organic layers were then dried over MgSO4 and DCM then evaporated under reduced pressure. The residue was purified on preparative HPLC using $0-90\% \text{ CH}_3\text{CN}$ in 15 min as eluent conditions. Product 5 was obtained as an oil in 40% yield. R_f : 0.35 (EtOAc/MeOH 8/2) d.r.: 70/30 (¹H NMR); de = 37% (HPLC) ³¹P NMR (250 MHz, CD₃OD) δ 24, 25.2¹H NMR (250 MHz, CDCl₃): δ 1.4 (s, 9H, *t*-Bu), 1.41 (s, 9H, t -Bu), 1.42 (s, 9H, t -Bu), 1.85 (m, 4H, CH β , CH δ), 2.7 (m, 1H, CH γ), 3.1 (d, 1H, $J = 17.2$ Hz, CH₂Ph), 4.1 $(m, 1H, CH\alpha)$, 5.2 (1H, m, NH), 7.3 $(m, 5H, C_6H_5)$. MS (ES) m/z 428.1 (M-Boc+H)⁺, 472 (M-t-Bu+H⁺)⁺, 528 $(M+H)^{+}$, 550 $(M+Na)^{+}$.

4.3.4. Synthesis of (2S)-4-phosphinic aminoacids 7–9. Compounds 4, 5, or $6(0.45 \text{ mmol})$ in THF (3.6 mL) were treated with 3 M HCl (9 mL, 27.4 mmol). After stirring for 3 days at room temperature (reaction being monitored by TLC), and removal of the solvents under reduced pressure, amino acid hydrochlorides 7, 8, and 9 were obtained as white solids with 93%, 75%, and 85% yields, respectively.

4.3.4.1. 7: (2S)-4-Phosphinomethyl glutamic acid hydrochloride. Mp: 185–187 °C d.r.: 78/22 (1 H NMR) ¹H NMR (250 MHz, D_2O) δ 2.2 (m, 4H CH β and CH δ), 3.05 (m, 1H, CH γ), 4.15 (m, 1H, CH α), 7.2 (d, 1H, $J = 547.4$ Hz, P–H), ³¹P NMR (250 MHz, D₂O) δ 25.10, 29.86. MS (ES) m/z 225.7 (M+H⁺), 451.1 (2M+H)⁺.

4.3.4.2. 8: (2S)-4-Phenylphosphinomethyl glutamic acid hydrochloride. Mp: $108-110\,^{\circ}\text{C}^{-1}\text{H}$ NMR (250 MHz, D₂O) $\delta = 2.37$ (m, 4H CH_B and CH_b), 2.95 (m, 1H, CH γ), 4.19 (m, 1H, CH α), 7.6 and 8.0 (m, 5H, C₆H₅)³¹P NMR (250 MHz, D₂O) $\delta = 39.65, 39.86$. MS (ES) m/z $302~(M+H^+), 602.9~(2M+H)^+.$

4.3.4.3. 9: (2S)-4-Benzylphosphinomethyl glutamic acid hydrochloride. Mp: $106-107 \,^{\circ}\text{C}$ ¹H NMR (250 MHz, D₂O) $\delta = 2.17$ (m, 4H CH β and CH δ), 3.06 (m, 1H, CH_{(Y}), 3.3 (d, 2H, $J = 16.8$ Hz, CH₂Ph), 4.1 (dd, 1H, $J = 7.55$ Hz and $J = 13.9$ Hz, CH α), 7.4 (m, 5H, C₆H₅) ³¹P NMR (250 MHz, D₂O) $\delta = 48.19, 48.43$. MS (ES) m/z 315 (M+H⁺).

4.4. Synthesis of (2S)-4-phosphinomethyl glutamic acid 10

To amino acid hydrochloride 7 (0.14 g, 0.53 mmol) dissolved in MeOH, was added excess propylene oxide. A precipitate was formed, washed with $Et₂O$ (3×10 mL) and dried under vacuum to provide 10 as a white solid

 $(0.078 \text{ g}, 58\%)$. Mp: 160–162 °C. d.r.: 78/22 (¹H NMR) ¹H NMR (250 MHz, D₂O): δ 2.1 (m, 4H HC β and CH δ), 2.79 (m, 1H, CH γ), 3.79 (m, 1H, CH α), 7.01 (d, 1H, $J = 512.2$ Hz, P–H). ³¹P NMR (250 MHz, D₂O) $\delta = 22.21, 26.13.$ MS (ES) m/z 225.7 (M+H⁺), 451.1 $(2M+H)^+$.

4.5. Synthesis of 11, 12a, and 12b

To Schiff base 1 (0.61 g, 2.19 mmol) dissolved in anhydrous THF (10 mL) was added at –20 °C 3 M CH₃MgBr (0.73 mL, 2.84 mmol). After stirring for 20 min, DBU (0.42 mL, 2.4 mmol) was added and the mixture then stirred for 30 min, after which the electrophile (2.5 mmol) was added and the reaction maintained at -20 °C for 3 h monitored by TLC. The reaction was then quenched with saturated NH₄Cl (10 mL) and the mixture extracted with EtOAc $(3 \times 10 \text{ mL})$; the organic layers were combined and dried over MgSO4, evaporated and purified by silica gel column chromatography, to afford compounds 11 and 12. From methyl itaconate as electrophile (Scheme 1, $R = CO₂Me$), compound 11 was obtained in 73% yield as a mixture of two unseparable isomers using the eluent EtOAc/hexane 7/3. R_f : 0.5 (EtOAc/hexane 7/3 for column chromatography) ${}^{1}H$ NMR (250 MHz, C_6D_6): δ 0.8 (s, 3H, CH₃ minor), 0.9 (s, 3H, CH3 major), 1.21 (s, 3H, CH3 minor), 1.25 (s, 3H, CH₃ major), 1.4 (2s, 2×9H, *t*-Bu), 1.71 (s, 3H, CH₃ minor), 1.78 (s, 3H, CH₃ major), 1.8–2.9 (m, 10H), 3.1 (m, 1H, CH4 minor), 3.3 (m, 1H, CH4 major), 3.4 (s, 3H, CO_2CH_3 major), 3.42 (s, 3H, CO_2CH_3 minor), 4.45 (s, 3H, CO₂CH₃ major), 3.48 (s, 3H, CO₂CH₃ minor), 4.32 (dd, 1H, $J = 8.3$ Hz, $J = 4.1$ Hz, H₂ minor), 4.45 (dd, 1H, $J = 10$ Hz, $J = 3.85$ Hz, H₂ major). MS (ES) m/z 440.3 $(M+H)^{+}$, 462.30 $(M+Na)^{+}$.

From methyl-2-(*tert*-butyloxycarbonyl aminomethyl) acrylate (Scheme $2-R = NHBoc$) as the electrophile 12a and 12b were obtained in 75% yield as a mixture of two diastereomers, which were separated by column chromatography using as eluent $CH_2Cl_2/Et_2O/petro$ leum ether (7/7/2). **12a** (2S,4R) yield = 35%. R_f : 0.5 $(CH_2Cl_2/Et_2O/petroleum$ ether $7/7/2$). ¹H NMR $(250 \text{ MHz}, \text{C}_6\text{D}_6)$: δ 0.9 (s, 3H, CH₃), 1.25 (s, 3H, CH₃), 1.49 (s, 9H, t-Bu), 1.56 (s, 9H, t-Bu), 1.77 (s, 3H, CH3), 1.9–3.2 (s, 10H), 3.4 (m, 4H, $CO_2CH_3+CH_4$), 4.55 (dd, 1H, $J = 9.4$ Hz $J = 5.2$ Hz, CH₂), 5.45 (t, 1H, $J = 8.2$ Hz, NH). MS (ES) m/z 497.3 (M+H)⁺, 519.3 $(M+Na)^+$ 12b (2S,4S) yield = 30%. R_f : 0.41 (CH₂Cl₂ M/ Et₂O/petroleum ether 7/7/2).¹H NMR (250 MHz, C_6D_6): δ 0.91 (s, 3H, CH₃), 1.27 (s, 3H, CH₃), 1.43 (s, 9H, tBu), 1.51 (s, 9H, tBu), 1.7 (s, 3H, CH3), 1.9–3.2 (m, 10H), 3.41 (m, 4H, $CO_2CH_3+H_4$), 4.45 (dd, 1H, $J = 8.1$ Hz, $J = 4.7$ Hz, H₂), 4.9 (t, 1H, $J = 8.2$ Hz, NH). MS (ES) m/z 497.3 (M+H)⁺, 519.3 (M+Na)⁺.

4.6. Hydrolysis of the Schiff bases 11, 12a, and 12b

Using the experimental procedure described for compound 2; 13, 15a, and 15b were prepared. Compound 11 afforded 13 in 74% yield, as a white solid, which was a mixture of two cyclic aminoesters. After recrystallization (EtOAc/hexane 2/8), the major isomer 13a (2S,4S) was isolated and characterized. $Mp = 69-72$ °C. IR: 1727 cm^{-1} , 1673 cm^{-1} . ¹H NMR (250 MHz, CDCl₃) see Table 1. $[\alpha]_{\text{D}} = -4.2$ (c 5.7, C₆D₆). MS (ES) m/z 202 $(M-t-Bu+H)^{+}$, 258 $(M+H)^{+}$, 280 $(M+Na)^{+}$, 515.5 $(2M+H)^{+}$, 537.2 $(2M+Na)^{+}$.

12a provided **15a** in 85% yield as a yellow oil. R_f : 0.23 $(CH_2Cl_2/Et_2O/petroleum$ ether $7/7/2$). ¹H NMR $(250 \text{ MHz}, \text{ C}_6\text{D}_6)$ δ 1.4 (s, 2×9H, t-Bu), 1.6 (s, 2H, NH2), 1.7–1.9 (m, 2H, H3), 2.8 (m, 1H, H4), 3.35 (m, 3H, H5+H2), 3.7 (s, 3H, CH3), 5.1 (m, 1H, NH). MS (ES) m/z 347.2 $(M+H)^+$.

12b afforded 15b in 85% yield. R_f : 0.13 (CH₂Cl₂/Et₂O/ petroleum ether 7/7/2). ¹H NMR (250 MHz, C_6D_6): δ 1.45 (s, 2×9 H, *t*-Bu), 1.75 (s, 2H, NH₂), 2.21 (m, 2H, H₃), 2.85 (m, 1H, H₄), 3.4 (m, 3H, H₅+H₂), 3.72 (s, 3H, CH₃), 5.2 (m, 1H, NH). MS (ES) m/z 347.2 (M+H)⁺.

15a and 15b left at room temperature were quantitatively transformed into tert-butyl 4-(tert-butyloxycarbonylaminomethyl) pyroglutamates 16a and 16b.

16a (2S,4R) major isomer. R_f : 0.3 (CH₂Cl₂/Et₂O/petroleum ether 7/7/2). ¹H NMR (250 MHz, C₆D₆): δ 1.5 (s, 2×9 H, *t*-Bu), 1.75 (m, 1H, H₃), 2.1 (m, 1H, H₃), 2.2 (m, 1H, H₅), 3.4 (m, 1H, H₄), 3.6 (m, 2H, H₂+H₅), 5.9 (m, 1H, NH). MS (ES) m/z 259 (M-t-Bu+H)⁺, 315.1 $(M+H)^{+}$, 336.9 $(M+Na)^{+}$, 629 $(2M+H)^{+}$, 651.2 $(2M+$ Na)⁺ 16b (2S,4S) minor isomer. R_f : 0.2 (CH₂Cl₂/Et₂O/ petroleum ether 7/7/2). ¹H NMR (250 MHz, C₆D₆): δ 1.45 (s, 2×9 H, t-Bu), 2.2 (m, 2H, H₃), 2.72 (m, 2H, H₅), 3.3 (m, 1H, H4), 4.0 (m, 1H, H2), 5.4 (m, 1H, NH). MS (ES) m/z 259 $(M-t-Bu+H)^+$, 315.1 $(M+H)^+$, 336.9 $(M+Na)^{+}$, 629 (2M+H)⁺, 651.2 (2M+Na)⁺.

4.7. Synthesis of 4-aminomethyl pyroglutamates 17a (2S,4R) and 17b (2S,4S)

To $16a$ (or $16b$) $(0.06g, 0.17mmol)$ dissolved in THF (1 mL) was added 2 M HCl (1 mL, 2 mmol) and the mixture stirred 2h at room temperature. After evaporation of the solvent, the product was extracted into EtOAc $(3 \times 5m)$. The organic layer was dried and evaporated under vacuum to afford 17a (or 17b) in 95% yield as a white solid. 17a $(2S,4R)$ ¹H NMR (400 MHz, D_2 O or CD₃OD) see Table 2. Mp = 83–85 °C. ¹³C NMR (400 MHz, D₂O): δ 29.08 (C β), 39.11 (C γ), 40.40 (C δ), 54.56 (C α), 175.87 (CO), 178.88 (COOH). MS (FAB⁺): $m/z = 159.1$ (M+H)⁺, 383 (2M+H)⁺ HRMS (FAB⁺): m/z calcd for $C_6H_{12}NO_4$ $(M+H)^+$ 159.0767, found 159.0783. $[\alpha]_{\text{D}} = -11.2$ (c 13.2, CD₃OD).

17b $(2S, 4S)$ ¹H NMR (400 MHz, D₂O or CD₃OD) see Table 2. $Mp = 65-67 \degree C$. ¹³C NMR (400 MHz, D₂O): δ 29.30 (C β), 37.80 (C γ), 40.24 (C δ), 54.35 (C α), 176.46 (CO), 179.46 (COOH). MS (FAB⁺): $m/z = 159.1$ $(M+H)^+$. HRMS (FAB⁺): m/z calcd for C₆H₁₂NO₄ $(M+H)^+$ 159.0767, found 159.0765. $[\alpha]_D = +47.3$ (*c* 5.2, $CD₃OD$).

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